# C-S-JOINT METHOD

-Screw and Squeeze type Joint Method (Mechanical joint Method for Re-Bar)



C-S-Joint Method is a mechanical joint method setting the sleeve to both ends of the connecting Re-Bar, splicing one side of sleeve and connecting the other side of sleeve with intermediate bolt.

#### **Characteristics:**

-This method makes pressing work of Re-Bar possible at the construction site.

The compact pressing device is prepared so that it is easier to press the Re-Bar at the construction job site.

- 1) Operations are flexible at the work site.
- 2) The device can be used with any manufacturer's Re-Bar.
- 3) Skilled workmen are not necessary for the pressing work.

## -High quality of execution of work

The head of the sleeve is hexagonal, so rapid work can be done with a torque wrench without revolving the Re-Bar.

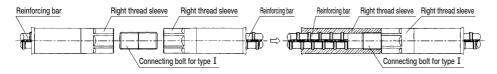
## -Reliable joint strength

This method earned an evaluation as A grade joint by the Japan Construction Center.



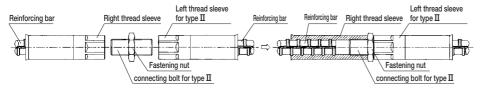
## Type I

Connect two right thread sleeves with connecting bolt for type I .



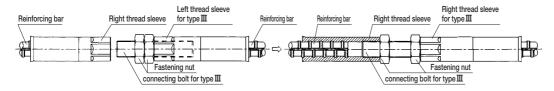
## Type II

Connect right thread sleeve and left thread sleeve for type  ${\rm I\hspace{-.1em}I}$  with connecting bolt for type  ${\rm I\hspace{-.1em}I}$  .



## **TypeII**

Screw the connecting bolt for type  $\blacksquare$  into the long right thread sleeve, and send the connecting bolt into the right thread sleeve for and type I connect them.



## Machines of the C-S-Joint Method





## **Working Procedure**



## C·S-Joint Method Applicable Re-Bar

Re-Bar GRADE : SD295A, SD295B, SD345,

SD390

Size of Re-Bar: D13, D16, D19, D22, D25,

D29, D32, D35, D38, D41,

D51

Shape of Re-Bar: Deformed Re-Bar

according to the

JIS G3112